## EUROPEAN PATENT OF CE

## **Patent Abstracts of Japan**

**PUBLICATION NUMBER** 

06038432

**PUBLICATION DATE** 

10-02-94

APPLICATION DATE

17-07-92

APPLICATION NUMBER

04190446

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INT.CL.

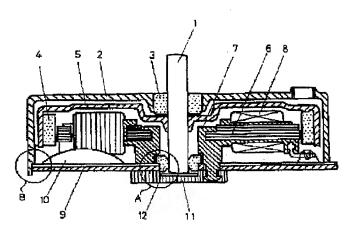
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TITLE

METHOD FOR CONNECTING

GROUNDING OF DIRECT CURRENT

**BRUSHLESS MOTOR** 



ABSTRACT:

PURPOSE: To easily and surely ground a motor case and metal board by press fitting a metallic bearing member in a way that it is in contact with an inside circumferential conductor pattern and press fitting the metal board into a metallic motor frame.

CONSTITUTION: An insulating layer is formed on the surface of a metal base, and a copper foil conductor pattern is formed thereon. A conductor pattern for grounding is formed on the inside circumference and connected to a grounding terminal. A lower bearing 12, when press fit into a metallic circuit board 9, comes into contact with the conductor pattern for grounding and the metal base to provide grounding. The metallic circuit board 9 is then fitted, and secured in a metallic motor case 2, which is thereby grounded through the conductor pattern for grounding and the grounding terminal. The constitution above makes it possible to ground the motor case 2 just by building the metallic circuit board 9 thereinto.

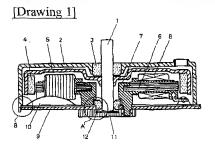
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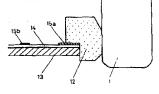
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## **DRAWINGS**



[Drawing 2]



[Drawing 3]

[Drawing 4]

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